

Vapour Recovery Unit

The main advantages for recovering vapours are:

- Reduce emission of environmentally hazardous compounds;
- Increase safety and reduce health risks linked with the distribution net of gasoline or crude oil;
- Recovery of valuable energy resources;
- VRU capacity: from 150 to 3500 m³/h of vapours.

Main application of VRU:

- Storage terminals;
- Truck and rail car loading;
- Marine loading system;
- Vapour balance systems.



Vapour Recovery Unit

All emission regulations can be achieved:

TA-Luft: 150 mg/m³

EU Directive: 35 g/m³

US EPA: 5 mg/l loaded

Our VRU may even coupled with a second stage plant, reducing emissions to as low as 50 mg/m³.

Process consists of three main steps:

- ❖ Adsorption of the VOC on activated carbon bed;
- ❖ Regeneration of the carbon by means of vacuum;
- ❖ Re-absorption and recovery of VOC by absorbent liquid.



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VRU Safety

Safety features of our VRUs include the following:

- Use of activated carbon capable to withstand high degrees of mechanical and thermal stresses;
- Higher pressure resistant vessels and piping;
- Control system monitoring all important operating parameters, with ESD;
- Flame arrestors, limit switches , level switches etc.

VRU Control system

- Our plants are equipped with an advanced Programmable Logic Controller (PLC), a bus communication between I/O station and PLC as well as a PC-based, user-friendly Human Machine Interface (HMI). Control system continuously keeps track of process parameters and the operation of the unit;
- The system enables operational adjustments, accurate diagnostics and remote supervision.



thank you



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